

## Talent Housing Needs Analysis

### Citizen Advisory Committee

Meeting #5: Agenda – December 6, 2016

6PM-8PM

#### Talent City Hall Conference Room

1. Introductions (5 minutes)
2. Discussion about the changes to the Talent Housing Needs Analysis Report (15 minutes)
3. Final review and comments on Talent’s housing policies (70 minutes)
  - Discussion of Talent’s housing policies
    - Revisit: Are there final comments about policies and objectives?
    - Revisit: Are there comments on Implementation Strategies?
    - Discuss implementation steps, timing, and partners. Do you have additions or suggestions for changes?  
CAC members: Please note that this text will not be adopted into the Comprehensive Plan. It will remain to remind City staff and decision makers of the intent of the strategies and form the basis for developing a work program for the Planning Department’s work to implement the strategies.
4. Discussion about recommendation to the Planning Commission (25 minutes)
  - Does the CAC recommend that the Planning Commission recommend adoption of the HNA and Housing Policies and Strategies?
5. Next Steps (5 minutes)