

## Talent Housing Needs Analysis Citizen Advisory Committee

Meeting #2: Agenda

Talent Town Hall Wednesday, August 31, 2016 @ 6PM

- 1. Introductions (5 minutes)
- 2. Discussion about housing types (15 minutes)
  - Presentation by staff
- 3. Discussion of revised Housing Policies and Implementation Strategies (85 minutes)
  - Questions for discussion
    - Do we have the right policies? Are there any policies missing?
    - Do we have the right objectives for each policy?
    - How should the City implement each objective?
- 4. Public comment (10 minutes)
- 5. Next steps (5 minutes)